## WHAT IS CLAIMED IS:

\ 1. A method of manufacturing a semiconductor device comprising the steps of: forming a semiconductor film comprising silicon over a substrate;

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising hydrogen.

- 2. A method according to claim 1, wherein the semiconductor film comprising silicon has a thickness of 1500 Å or less.
- 3. A method according to claim 1, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 4. A method according to claim 1, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.
- 5. A method according to claim 1, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
  - 6. A method of manufacturing a semiconductor device comprising the steps of: forming a semiconductor film comprising silicon over a substrate;

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising nitrogen.

7. A method according to claim 6, wherein the semiconductor film comprising silicon has a thickness of 1500 Å or less.

- 8. A method according to claim 6, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 9. A method according to claim 6, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.
- 10. A method according to claim 6, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
  - V11. A method of manufacturing a semiconductor device comprising the steps of: forming a semiconductor film comprising silicon over a substrate;

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising hydrogen,

wherein each of the first and the second crystallizing steps is conducted at a temperature between 500 and 800°C.

- 12. A method according to claim 11, wherein the semiconductor film comprising silicon has a thickness of 1500 Å or less.
- 13. A method according to claim 11, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 14. A method according to claim 11, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.

- 15. A method according to claim 11, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
  - \ 16. A method of manufacturing a semiconductor device comprising the steps of:
    forming a semiconductor film comprising silicon over a substrate;

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising nitrogen,

wherein each of the first and the second crystallizing steps is conducted at a temperature between 500 and 800 °C.

- 17. A method according to claim 16, wherein the semiconductor film comprising silicon has a thickness of 1500Å or less.
- 18. A method according to claim 16, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 19. A method according to claim 16, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.
- 20. A method according to claim 16, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
  - \21. A method of manufacturing a semiconductor device comprising the steps of: forming a semiconductor film comprising silicon over a substrate; selectively forming a cover film over the semiconductor film comprising silicon; first crystallizing the semiconductor film comprising silicon in an atmosphere

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising hydrogen.

- 22. A method according to claim 21, wherein the semiconductor film comprising silicon has a thickness of 1500 Å or less.
- 23. A method according to claim 21, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 24. A method according to claim 21, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.
- 25. A method according to claim 21, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
- 26. A method according to claim 21, wherein the cover film comprises silicon oxide.
- 27. A method according to claim 21, wherein the cover film comprises silicon nitride.
  - 28. A method of manufacturing a semiconductor device comprising the steps of: forming a semiconductor film comprising silicon over a substrate; selectively forming a cover film over the semiconductor film comprising silicon;

first crystallizing the semiconductor film comprising silicon in an atmosphere comprising oxygen; and

second crystallizing the semiconductor film comprising silicon in an atmosphere comprising nitrogen.

- 29. A method according to claim 28, wherein the semiconductor film comprising silicon has a thickness of 1500 Å or less.
- 30. A method according to claim 28, wherein a catalyst element comprising nickel is used in the crystallizing steps.
- 31. A method according to claim 28, wherein each of the first and the second crystallizing steps is conducted by a heat treatment.
- 32. A method according to claim 28, further comprising a step of treating the semiconductor film comprising silicon in a hydrochloric acid or a hydrofluoric acid after the second crystallizing step.
- 33. A method according to claim 28, wherein the cover film comprises silicon oxide.
  - 34. A method according to claim 28, wherein the cover film comprises silicon nitride.